

MTA-1™



Product Information

Description

MTA-1[™] is a unique additive designed to condition the lubricating fluid in microtunneling operations. At very small addition rates MTA-1[™] reduces fluid loss characteristics, slightly relaxes gel strengths, and promotes low jacking pressures.

Using a combination of MICRO-GEL™ and MTA-1™ as a Lubricating Fluid, formations are protected by laying down a thin tough filter cake thus limiting the water phase of the slurry from entering the formation and weakening it. At the same time, the annular space outside the segments is kept uniform and friction is reduced allowing segments to move forward with lower jacking pressures.

Application

For best results, mix MICRO-GEL[™] through a venturi or other high-shear equipment. The addition rate is 22.5 pounds per barrel or 535 pounds per 1000 gallons (241 kg/3.8 m³) of make-up water. This mix ratio will yield typical fluid characteristics as follows:

Marsh Funnel Viscosity 80-85 seconds/quart

Fluid Loss 8.4 cc
10 Second Gel 18
10 Minute Gel 45

Once the **MICRO-GEL**^m is hydrated, add **MTA-1**^m at the rate of 2 to 3 ounces per 1,000 gallons (90 ml/3.8 m³). This drops the fluid loss values in the lubricating fluid to a range of 5-7 cc and further aids in reducing jacking pressures.

Packaging

MTA-1[™] is conveniently packaged in 1-gallon plastic jugs, four per case.

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